

RV5116-RV5118, RV5216-RV5220,
FlexiWrap



High Performance Variable Chamber Balers

圓形牧草打包機





High Capacity Balers with Industry Defining Bale Density



RV 5116 – RV 5118

A step up in power, comfort and reliability – the RV 5100 series features everything you need to get the job done, including new Powerbind net and twine binding systems and handsome new shielding design.
 Bale Diameter of 1.20 x 0.80– 1.65/1.80m



RV 5216 – RV 5220

Performance and versatility makes the RV 5200 series the industry leader in bale density. Intelligent Density allows you to choose the bale density that is best for your crop conditions. The performance and versatility of the RV 5200 series improves efficiency and lowers your costs.
 Bale Diameter of 1.20 x 0.60 – 1.65/2.00m



RV 5216 / RV 5220 FlexiWrap

The FlexiWrap offers you the best solution for baling and wrapping in one go. High speed wrapping ensures that wrapping will finish before the next bale is ready – fast and efficient integrated baling.
 Bale Diameter of 1.20 x 0.60 – 1.65/2.00m

Adding Value to Your Bales





Efficient

High density bales means getting more material into the bale, being it silage, hay or straw. More material into each bale combined with massive bale diameter of up to 2.00m inevitably means reduced production cost in terms of baling and wrapping with significant reduction of cost for twine, net and stretch film and not to forget the time spend on carting and stacking the bales.

Intelligent

Accurate control of the bale pressure is essential to achieve correct bale density. Every crop is different - and with Vicon Intelligent Density 3D you get to choose what's best for your crop conditions. Three separate zones each with a choice of diameter and pressure let you perfectly tailor the structure of the bale to your requirements. Intelligent Density 3D takes the guesswork out of baling.

Versatile

The bale chamber of Vicon RV series work well in silage, hay and straw. RV 5200 series offers bale diameter from 0.65m up to 1.65 and 2.00m respectively (RV 5100 from 0.80m up to 1.65 and 1.80m respectively). The bale diameter is easily adjusted through the control terminal.



Scan the code to watch the Vicon baler video.

Clean Up with Vicon



The Advantages

- 2.00 or 2.20m pick-up with small diameter pick-up reel for fast and efficient throughput.
- Pick-up with 4 or 5 rows of tines respectively.
- Twin cam tracks on the 2.20m wide pick-up.
- Tine bars with two central supports on the 2.20m wide pick-up.
- Small diameter pick-up design.
- Roller crop press is standard on the 2.20m wide pick-up.
- Narrow transport width.



High Capacity of 2.00 and 2.20m

The latest design of Vicon pick-up offers excellent raking performance, cleanly lifting even the shortest crop, thanks to the small diameter pick-up. The pick-up is designed for high capacity with fast throughput and provides a smooth and even crop flow into the baler. The roller crop press pre-compresses the crop and helps to even out the flow of crop into the baler.

Designed for Narrow Transport Width

Despite up to 2.20m working width the RV 5100 and RV 5200 have a transport width only dependent on road wheel specification thanks to the innovative design of the pick-up driveline which is located inboard of the cam track at either end of the pick-up. This unique design feature means there is no need to remove the pick-up guide wheels for road transport, reducing unproductive time between jobs.



The large diameter roller crop press pre-compresses the crop and helps to even out the flow of material. It provides a uniform flow of crop into the baler, reducing the risk of blockages and allowing increased intake speeds.



Rugged easily adjustable pick-up guide wheels are equipped with generous flotation tyres. The unique compact pick-up drive design keeps the wheels within the overall baler width eliminating the need to remove them for transport.

Experience Excellent Throughput



Drop Floor for Easy Unblocking

The new Vicon Drop Floor enables the operator to clear blockages easily from the tractor cab without any crop loss. Drop the floor to free the rotor of blockage, engage the PTO to feed the blockage through and close the floor to continue baling.

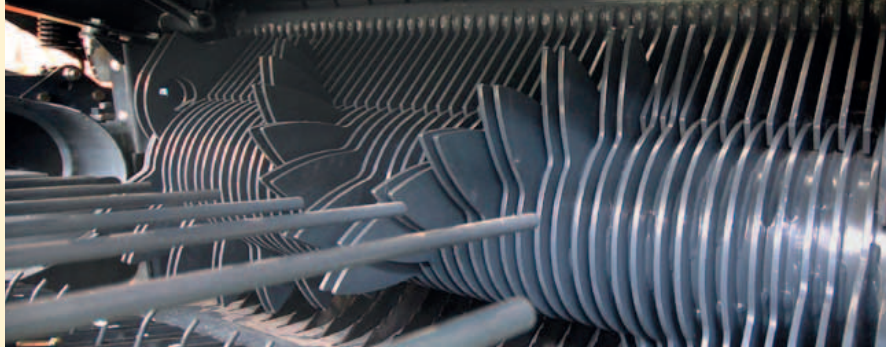
Drop Floor is standard on the PowerFeed, SuperCut-14 and SuperCut-25 versions.

Single or Dual Fork Feeder

RV 5100 can be fitted with a cost efficient fork feeder intake system. This system provides direct feed transfer into the bale chamber, while the wide opening allows almost unrestricted intake capacity, for fast and efficient baling process. The fork feeder is provided with a crop press above the pick-up to ensure a regular crop flow, and it is particularly designed for fragile crops like clover. The system is mechanically integrated with the pick-up, to ensure an even crop flow at low fuel consumption. The dual fork feeder with its double feed tines ensures high capacity and output, while still safeguarding fragile crop types.

The Advantages

- Cost efficient single or dual fork feeder version.
- High capacity PowerFeed rotor.
- SuperCut-14 knife cutting rotor with a chopping length of 70mm.
- SuperCut-25 knife cutting rotor with a chopping length of 40mm.
- Drop Floor unblocking system.



SuperCut-25 Knife Rotor

The SuperCut-25 pre-chopping system offers the ultimate solution for short chop baling with a chop length of 40mm. The short and precise chop provides dense and airtight bales for the best possible silage quality.

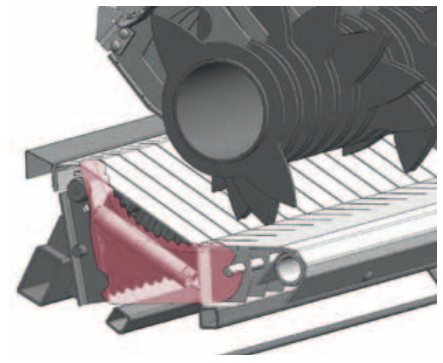
The operator can choose to engage 25, 13, 12, 6 or 0 knives, giving maximum flexibility of operation. For instance it is possible to use half the knives in the morning in difficult and demanding conditions and the remaining half in the afternoon, allowing a full day of baling to be achieved with optimum chop quality.

Dual Action Knife Protection

The SuperCut-25 knives are fitted with dual action protection against foreign objects. Each knife is individually spring protected and can move in two directions. If a smaller obstacle hits the knife, it will pivot backwards without losing cutting quality. If a larger obstacle hits the knives they can pivot downwards into a safe position. The knife will automatically return to working position once the obstacle has passed.

SuperCut-14 Knife Rotor

The SuperCut-14 knife chopping system provides a fast and efficient flow into the baler. With a chopping length of 70mm it is the ideal solution for producing tight bales. Also, the bale is easier to break up during the feeding process. Each individual knife is spring protected against foreign obstacles. The knife will automatically return to work position once the obstacle has passed.



SuperCut-14 offers individual spring protection of the knives.



Single fork feeder.



The PowerFeed rotor gives positive intake in all conditions.

PowerFeed rotor intake for ultimate capacity

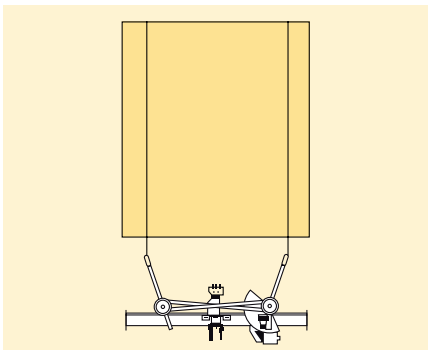
Truly impressive intake capacity can be achieved with the Vicon PowerFeed rotor intake system - handling both wet and dry crops with ease, whatever the conditions. The PowerFeed rotor with its 13 rotor fingers proactively forces the material into the bale chamber for higher intake speed and capacity, proving instant bale start and evenly shaped bales.

PowerBind: Fast and Efficient Twine and Net Wrapping

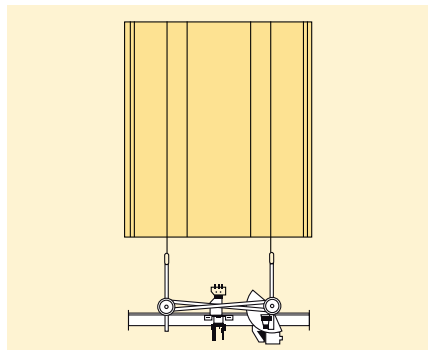


Great Looking Bales - Time after Time

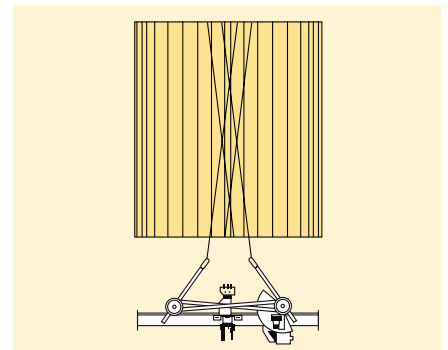
You're sure to leave a field of great looking bales every time you finish a job. Vicon's front mounted net and twine systems ensure neat and tidy looking bales that are tightly wrapped. This ensures perfect storage and easy handling of the bales.



Both outside twines fed together.



Twine evenly spaced across bale.



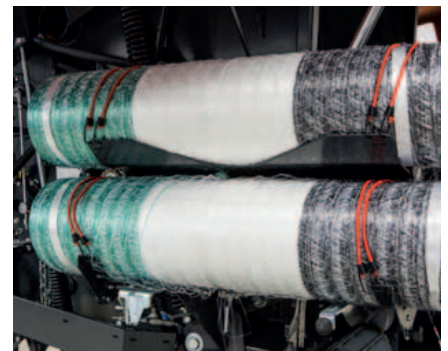
Twines crossed over in centre - no loose ends.

Twine Tying

Automatic twine tying with the fast acting double tube system means simultaneous binding of both edges of the bale, keeping binding time to a minimum. Over crossing of twines in the centre of the bale provides no loose ends at the end of the binding cycle. The system is fully user programmable to make sure you make the best looking bales in all crop conditions.



Twin tube fast operating twine binding system.



Convenient easy access storage for net and twine for long working days.



The very low loading height and the very easy threading of the system mean minimum downtime and maximum time baling.



New dependable PowerBind net wrap system.



The PowerBind net wrap system allows the net to extend past the edge of the bale.

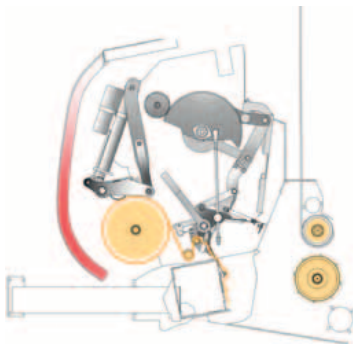
PowerBind Net Wrap

The RV 5000 series comes with the new patented Vicon PowerBind net wrap system. This completely redesigned system has been simplified in a number of ways with a significant reduction in elements needed with feed rollers having been completely eliminated. Additionally the PowerBind provides one of the fastest net wrap actions available. This means minimum downtime and maximum time baling.

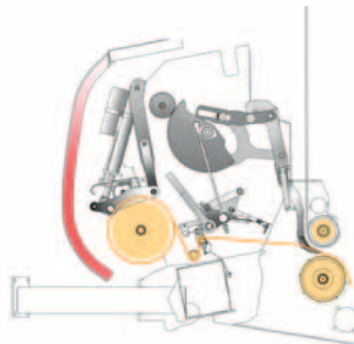
The net is fed directly into the bale chamber by an injection arm in a flat movement angle to keep the net tight at all times providing accurate and extremely reliable net injection. In addition there is absolutely no interference from external factors such as wind and crop.

The net is constantly retained by the injection arm, and when the bale is 90% complete the injection arm moves forward, ready for the net injection. This adds to reliability and productivity as no time is spent picking up the net. In fact Vicon PowerBind is one of the fastest net wrapping solutions available today, adding more uptime.

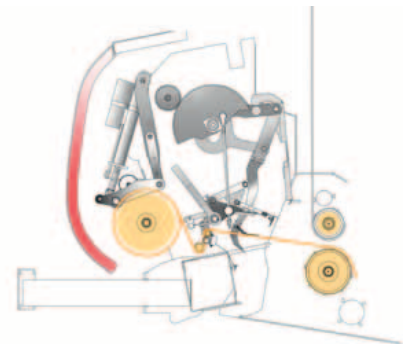
In addition PowerBind offers very low loading height, for maximum convenience and time saving. To replace the empty roll just swing out the shaft and replace it with a new roll.



When the bale is 90% complete the injection arm moves forward ready for the net injection.



Once the bale is finished the injection arm instantly places the net into the bale chamber. Once net is injected, the brake moves down on to the net roll to tension the net.



During the net injection the feeder arms moves back to its' waiting position. Once the bale is wrapped the knife is activated, cutting the net.

Everything under Control with ISOBUS Technology



Take Full Control

The following functions are operated with the Focus and IsoMatch Tellus control terminals:

- Bale diameter.
- Density and soft core adjustment.
- Bale growth indicator.
- Bale shape is indicated by the terminal allowing the operator to adjust the driving pattern for optimal bale formation.
- Twine or net tying selection.
- Twine and net tying adjustment: number of net wraps, quantity of twine (on side, middle and centre).
- Tying information during binding cycle.
- Manual or automatic tying control gives maximum control to the operator.
- Bale counter that can save up to 40 bale counts: huge possibility to record values from different fields.
- Hydraulic selection between pick-up, knives or Drop Floor function.



The Focus Control Terminal.



ISOBUS - Get Connected

ISOBUS 11783

The RV 5216 and RV 5220 are fully ISOBUS 11783 compliant. This means that they will plug directly into an ISOBUS compatible tractor without the need for a separate terminal. Standardisation of controls, easier connection between tractors and implements, together with potential lower machine purchase costs are just some of the benefits that the ISO 11783 standard bring you.



Kverneland Group Mechatronics lead the field in the implementation of the ISOBUS standard and are founder members of the Agricultural Electronics Federation (AEF) which continues to develop and promote ISO technology in agriculture.

All major tractor and machinery manufacturers are committed to this standard with ever increasing numbers of tractors and machines now fully ISO certified - your assurance of a future proofed machine. When operating with an ISO 11783 compatible tractor, an additional implement specific control box is not required, saving on cost and complexity.

The majority of new tractors are currently still not supplied as standard with full ISO compatibility, so the RV 5216 and RV 5220 can be supplied with the Focus terminal, or can be optionally specified with the revolutionary IsoMatch Tellus colour terminal.

The Focus Control Terminal

The Vicon Focus terminal is easy to learn and very intuitive, with focus on functionality and operating simplicity. The Focus terminal is a universal control terminal which also can be used with other implements from Kverneland Group.

The Focus terminal gives you full control of all functions from the tractor cab. They are shown on a large and very clear digital display. The Focus terminal monitors and controls all necessary functions with all relevant parameters/information visible at a glance. The control box is also driving the binding automatically without any intervention from the operator.

IsoMatch Tellus Terminal

The IsoMatch Tellus is the new virtual terminal, offering two Interface screens in one terminal. The large 12" easily programmable touch screen offers ergonomic use and is designed for long days of operation. Due to the increasing number of functionalities that can be added to a machine such as cameras, the operator can use the baler interface in the top screen and a camera display in the bottom screen, to monitor finished bales. Another possibility is to use the baler interface in the top screen and the tractor interface screen at the bottom.



The IsoMatch Tellus terminal can also be used with other ISOBUS compatible implements.

VICON **RV** 5116-5118

The bale chamber of the Vicon RV 5116 and RV 5118 work well in silage, hay and straw. The two versions offer bale diameters from 0.80m up to 1.65m and 1.80m respectively.

The bale diameter is easily adjusted through the control terminal. The chamber is set to provide dense bales with a moderate core and tight outer layer and pressure setting can be increased manually.

2.00 or 2.20m wide pick-up with small diameter reel for fast and efficient throughput.

3 different bale densities, pre-selectable from the tractor cab.

New PowerBind with direct net injection for fast and highly reliable netting.

Fork Feeder or PowerFeed rotor for high intake speed.

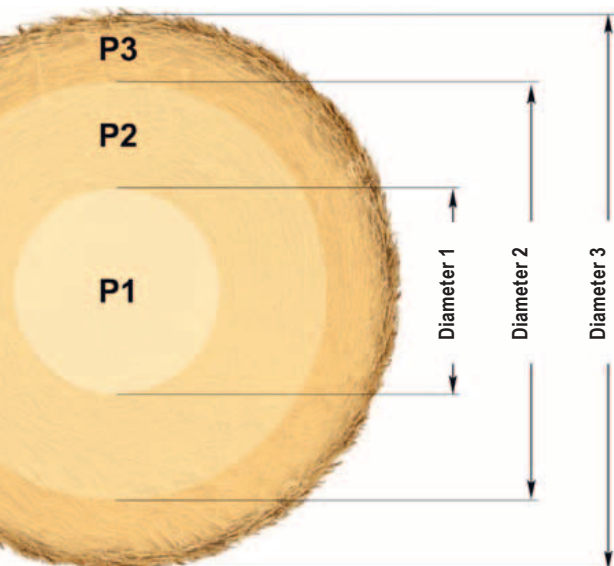


Heavy duty chain drive and split driveline for even power distribution.



RV 5116 - RV 5118

Well-Shaped Dense Bales with a Moderate Core



Pre-selection of bale density for each zone of the bale: core, mid and edge.*

Diameter (D) and pressure (P) can be adjusted in three stages using the control terminal.*

* Optional proportional valve required



A combination of 5 belts and front rollers provides dense bales with a soft core and an easy bale start.

The Advantages

- Bale diameters from 0.80m up to 1.65m and 1.80m.
- Multi-crop balers for use in silage, hay and straw.
- 5 lacing belts for low maintenance.
- Provides dense bales with a moderate core and a tight outer layer.

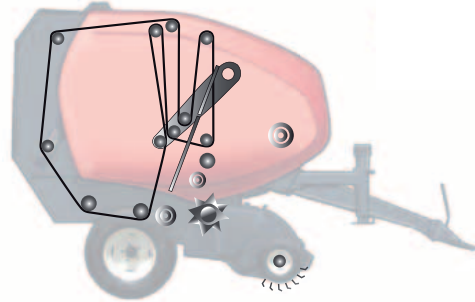
How the Baling Chamber Works

The RV 5100 bale chamber offers a combination of 3 rollers and 5 wide laced belts. This mixed chamber ensures a smooth bale start whatever the intake system, offering smooth bale rotation and reduced crop loss, even in dry conditions.

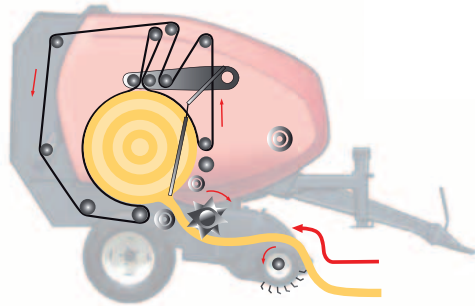
The two aggressive front rollers that come in contact with the crop are constantly cleaned by scraper rollers and are designed to perform well in all conditions. They ensure instant and efficient bale start with every type of crop.

The small pre-chamber at the start of the bale formation ensures well-shaped and dense bales with a moderate core and tight outer layers.

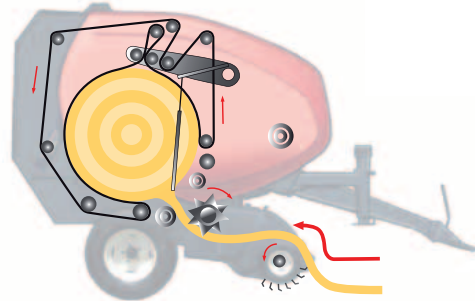
As the bale grows, the belt tensioning arm is subjected to steadily increasing resistance from two hydraulic cylinders and a spring tensioner. So as the bale diameter grows, so does the bale's density. The result is a very firm bale with a moderate core. Straw bales will be more tolerant to poor weather conditions, while silage bales will maintain their shape for improved stacking and easier handling.



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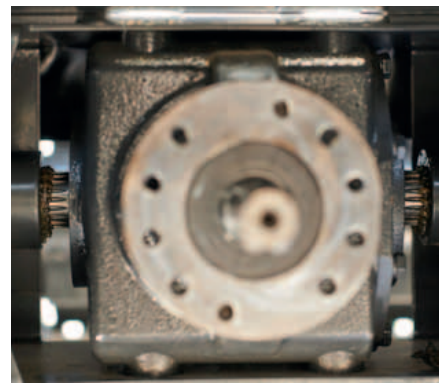
3



Main bale chamber drive is by heavy duty 1 1/4" pitch chain for longer lifetime and reduced maintenance.



Automatic chain lubrication is standard with lubrication activated continuously at a pre-determined level for each individual chain.



The split drive gearbox ensures that power is distributed evenly, reducing wear and power requirement.

VICON **RV** 5216-5220

The bale chamber of the Vicon RV 5216 and RV 5220 is designed for multi-crop use, and is equally at home in silage, hay and straw.

With the new Intelligent Density 3D setting of bale density is made very easily with 3 preselected options for straw, hay and silage, all easily set from the control box.

It is also possible to customize the bale density in 3 separate zones yourself, each with a choice of diameter and pressure to let you perfectly tailor the structure of the bale to your requirements.

2.20m wide pick-up with small diameter rotor for fast and efficient throughput.



Intelligent Density 3D with new easy setting of bale density - pre-selectable from the tractor cab.

Drop Floor for easy and fast unblocking of rotor blockages.

10% 30% 60%

Intelligent Density 3D

ISOBUS control for easy and intuitive control and monitoring of main functions.

New PowerBind with direct net injection for fast and highly reliable netting.

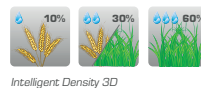
PowerFeed, SuperCut 14 or 25 knives for high intake capacity and accurate cutting of the crop.

RV 5216 - RV 5220

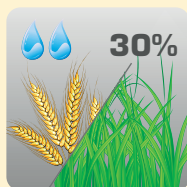
Intelligent Density 3D - The Smartest Way to Perfect Bales



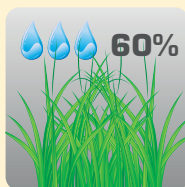
Intelligent Density 3D with 3 pre-selected bale density settings making it very easy to choose the correct bale density in different crops



Baling dry straw and want the heaviest bales possible? Maximum pressure is set in every zone.



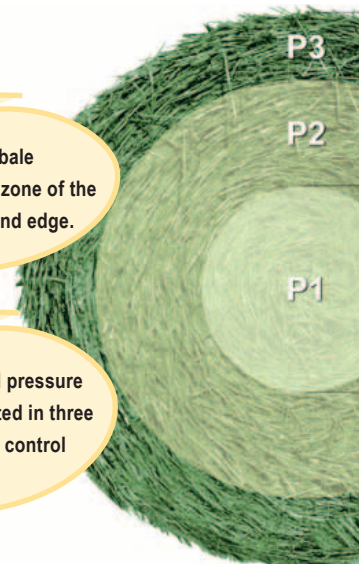
Baling hay? Soft centre core to let the bale breath is set, with gradually increasing pressure towards the outer layer.



Baling wet silage? Pressure is reduced in the centre and mid zones.

Pre-selection of bale density for each zone of the bale: core, mid and edge.

Diameter (D) and pressure (P) can be adjusted in three stages using the control terminal.



The Advantages

- Bale diameters from 0.60m up to 1.65m and 2.00m.
- Multi-crop balers for use in silage, hay and straw.

- 3 different bale densities, pre-selected from the tractor cab.
- 5 endless belts for low maintenance.
- The small chamber of the bale formation ensures very dense bales from the core.



How Intelligent Density Works:

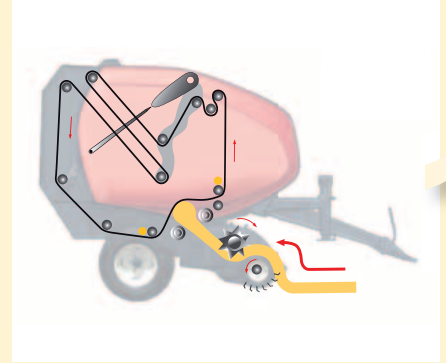
Bales with a Clear ID

The Intelligent Density bale chamber offers a combination of 3 rollers and 5 endless belts, offering smooth bale rotation and reduced crop loss, even in dry conditions.

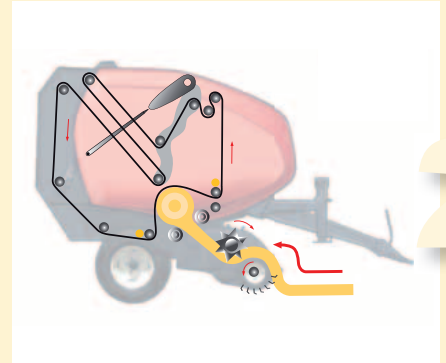
The two aggressive front rollers that come in contact with the crop are constantly cleaned by a scraper and are designed to perform well in silage. They ensure instant and efficient bale start with immediate bale formation in all crop conditions.

As the bale grows, the belt tensioning arm is subjected to steadily increasing resistance from two hydraulic cylinders and a spring tensioner. So as the bale diameter grows, so does the bale's density.

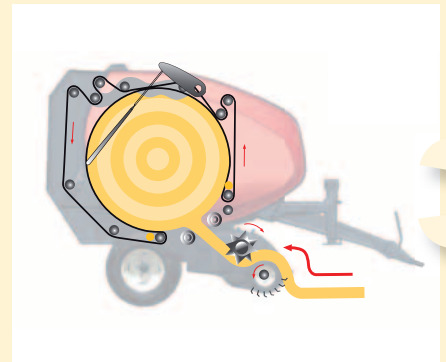
The result is a very firm bale with a moderate core. Straw bales will be more tolerant to poor weather conditions, while silage bales will maintain their shape for improved stacking and easier handling.



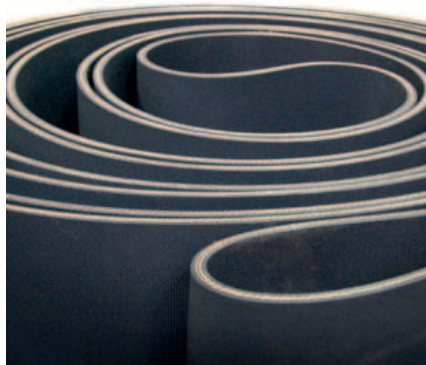
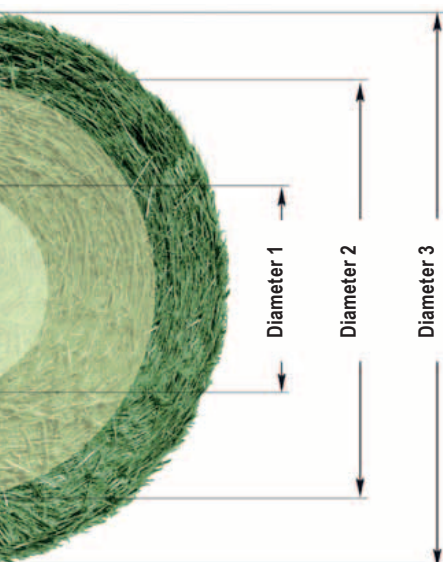
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The RV 5216 and RV 5220 are fitted with 5 durable endless belts without joiners offering smooth running and low maintenance.



The two front rollers with self-cleaning scrapers are designed to work well in silage and provide instant bale formation.

RV 5216 - RV 5220 FlexiWrap

Integrated Baler Wrapper Combination



A One-Man Baling and Wrapping Combination

The Vicor FlexiWrap combines high density bales, fast and accurate bale transfer with a high speed twin satellite wrapper. It is the ideal solution for a one-man operation. It incorporates the RV 5216 or RV 5220 with the twin satellite wrapper, all firmly mounted onto a strong and durable chassis with tandem axles. This combination is designed for working under demanding conditions, and the unique bale transfer solution ensures trouble free operation, even on steep slopes.

Fast and Accurate Bale Transfer

Once the net is applied to the bale the wrapping table is transferred to the tailgate of the baler unit, ready to receive the finished bale. When the tailgate opens the bale is dropped directly onto the wrapping table (no interfering steps from baler to wrapping table). This provides a very safe bale transfer with no risk of the bale rolling off the wrapping table, even when working in very hilly conditions. When the bale is onto the wrapping table it is transferred quickly to the satellite wrapper, and wrapping starts instantly.

High Speed Wrapping

The wrapping table with 4 endless belts and rollers carries and rotates the bale evenly during wrapping with no risk of film damage. The twin pre-stretchers ensure high speed wrapping, so the wrapping process will finish on time before the new bale is ready. The pre-stretchers are positioned close to the bale, to limit the amount of air trapped under the film during wrapping.

The Advantages

- Integrated solution for baling and wrapping in one go.
- Wrapping table is transferred to the tailgate of the baler, so the bale is dropped directly onto the table.
- High speed wrapping with two pre-stretchers – wrapping process will always finish before the next bale is ready.
- Low table height for gentle unloading of bales.
- Optional bale-on-end kit available.

- The extra film rolls are lowered hydraulically for easy change.



Once the net is applied to the bale the wrapping table is transferred to the tailgate of the baler.



The bale is dropped directly onto the wrapping table.



As soon as the bale is transferred away from the baler, the tailgate automatically closes, and baling of the next bale can start.



The wrapping table moves very fast to the pre-stretchers and wrapping starts instantly.

Once the bale is wrapped, it can be unloaded automatically or manually during formation of the next bale. The manual option gives the driver the possibility to drop the bale where most suitable, for instance so bales are all dropped in line for easy pick-up. The low mounted wrapping table ensures gentle unloading of the bales. In addition the Vicon FlexiWrap can be fitted with a bale on end kit. The bale is tipped off gently on the end side, where the highest number of film layers is applied.

RV 5216 - RV 5220 FlexiWrap

Heavy Duty Design



Strong and Durable Chassis Design

The FlexiWrap baler wrapper combination is firmly mounted onto a strong and durable chassis. Load and weight are evenly distributed for maximum stability, for instance thanks to the low position of the wrapping table. The tandem axle with 500/50-17 tyres provides very good stability when operating in the field or when running on the road.



Twin satellite wrapper with 2 pre-stretchers and 4 endless belts for fast and stable wrapping.



The extra stretch films are lowered hydraulically for easy change.



Bale-on-end kit is available as option. During transport the kit is automatically transferred into a safe position inside the wrapping unit.



Quick and safe transport.



Height adjustable drawbar.

Technical Specifications

Model	RV 5116F	RV 5116FD	RV 5116R	RV 5118F	RV 5118FD	RV 5118R	RV 5216 R	RV 5216 SC14
Weight and dimensions								
Length (m)	4.48	4.48	4.48	4.48	4.48	4.48	4.48	4.48
Width (m)	2.52	2.52	2.52	2.52	2.52	2.52	2.52	2.52
Height (m)	2.70	2.70	2.70	2.85	2.85	2.85	2.70	2.70
Weight (kg)	2650	2700	2840	2700	2750	2890	2990	3250
Bale chamber								
Diameter min. (m)	0.80	0.80	0.80	0.80	0.80	0.80	0.60	0.60
Diameter max. (m)	1.65	1.65	1.65	1.80	1.80	1.80	1.65	1.65
Width (m)	1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20
Bale formation	5 belts+3 rollers							
Belts (nb/mm)	5/220	5/220	5/220	5/220	5/220	5/220	5/220	5/220
Endless Belts	-	-	-	-	-	-	•	•
Bale ramp	o	o	o	o	o	o	o	o
Pick-up								
Working width (cm)	200	220	220	200	220	220	220	220
Number of tine rows	4	5	5	4	5	5	5	5
Tine spacing (mm)	60	60	60	60	60	60	60	60
Short crop device, Crop deflector	•	•	-	•	•	-	-	-
Short crop device, Roll. crop press	-	-	•	-	-	•	•	•
Pneumatic gauge wheels	•	•	•	•	•	•	•	•
Intake								
Fork Feeder	•	-	-	•	-	-	-	-
DuoFeed fork	-	•	-	-	•	-	-	-
PowerFeed rotor	-	-	•	-	-	•	•	•
SuperCut 14 knives	-	-	-	-	-	-	-	•
SuperCut 25 knives	-	-	-	-	-	-	-	-
Single knife protection	-	-	-	-	-	-	-	-
Knife group selection	-	-	-	-	-	-	-	•
Drop Floor	-	-	•	-	-	•	•	•
Driveline								
11/4" chains	•	•	•	•	•	•	•	•
W-A PTO shaft	•	•	•	•	•	•	•	•
Shear bolt protection	•	•	-	•	•	-	-	-
Cam clutch protection	o	o	•	o	o	•	•	•
Binding								
Twine (double) / Capacity (m)	• / 8	• / 8	• / 8	• / 8	• / 8	• / 8	• / 8	-
Net / Capacity (m)	o / 3	o / 3	o / 3	o / 3	o / 3	o / 3	o / 3	• / 3
Net & Twine / Capacity (m)	o / 8&3	o / 8&3	o / 8&3	o / 8&3	o / 8&3	o / 8&3	o / 8&3	o / 8&3
Wrapping Unit								
Support rollers / belts (nb)	-	-	-	-	-	-	-	-
2 pre-stretchers	-	-	-	-	-	-	-	-
Film Cutter	-	-	-	-	-	-	-	-
Film roll magazine	-	-	-	-	-	-	-	-
Bale-on-end Kit	-	-	-	-	-	-	-	-
Operations								
ISOBUS	-	-	-	-	-	-	•	•
Focus	•	•	•	•	•	•	o	o
IsoMatch Tellus	-	-	-	-	-	-	o	o
Hydraulic outlets	1SA + 1DA	1SA + 1DA	1SA + 1DA	1SA + 1DA	1SA + 1DA	1SA + 1DA	1SA+1DA+R.	1SA+1DA+R.
Wheels and Axles								
11.5/80-15	•	•	-	•	•	-	-	-
15.0/55-17	o	o	•	o	o	•	•	•
19.0/45-17	o	o	o	o	o	o	o	o
550/45-22.5	-	-	-	-	-	-	o	o
500/50-17, Tandem Axle	-	-	-	-	-	-	-	-
Hydraulic brakes	-	-	-	-	-	-	o	o
Pneumatic brakes	-	-	-	-	-	-	o	o
Others								
Drawbar	•	•	•	•	•	•	•	•
PTO (rpm)	540	540	540	540	540	540	540	540
Min power req. (kW/hp)	38/55	38/55	45/64	45/64	45/64	52/70	45/65	55/75

• = Standard o = Optional - = Not available

RV 5216 SC25	RV 5220 R	RV 5220 SC14	RV 5220 SC25	RV 5216 SC14 FlexiWrap	RV 5216 SC25 FlexiWrap	RV 5220 SC14 FlexiWrap	RV 5220 SC25 FlexiWrap
4.48	4.75	4.75	4.75	7.40	7.40	7.40	7.40
2.52	2.52	2.52	2.52	2.99	2.99	2.99	2.99
2.70	2.82	2.82	2.82	2.90	2.90	3.00	3.00
3520	3340	3600	3920	6050	6320	6400	6720
0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60
1.65	2.00	2.00	2.00	1.65	1.65	2.00	2.00
1.20	1.20	1.20	1.20	1.20	1.20	1.20	1.20
5 belts+3 rollers							
5/220	5/220	5/220	5/220	5/220	5/220	5/220	5/220
•	•	•	•	•	•	•	•
o	o	o	o	o	o	o	o
220	220	220	220	220	220	220	220
5	5	5	5	5	5	5	5
60	60	60	60	60	60	60	60
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•
-	-	-	-	-	-	-	-
•	•	•	•	•	•	•	•
-	-	•	-	•	-	•	-
•	-	-	•	-	•	-	•
•	-	•	•	•	•	•	•
•	-	-	•	-	•	-	•
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•
-	-	-	-	-	-	-	-
•	•	•	•	•	•	•	•
-	• / 8	-	-	-	-	-	-
• / 3	o / 3	• / 3	• / 3	• / 3	• / 3	• / 3	• / 3
-	o / 8&3	o / 8&3	-	o / 8&3	-	o / 8&3	-
-	-	-	-	2/4	2/4	2/4	2/4
-	-	-	-	•	•	•	•
-	-	-	-	•	•	•	•
-	-	-	-	10	10	10	10
-	-	-	-	o	o	o	o
•	•	•	•	•	•	•	•
o	o	o	o	o	o	o	o
o	o	o	o	o	o	o	o
1SA+1DA+Return	1SA+1DA+Return	1SA+1DA+Return	1SA+1DA+Return	1SA+1DA+Return	1SA+1DA+Return	1SA+1DA+Return	1SA+1DA+Return
-	-	-	-	-	-	-	-
•	•	•	•	•	•	•	•
o	o	o	o	-	-	-	-
o	o	o	o	-	-	-	-
-	-	-	-	•	•	•	•
o	o	o	o	-	•	•	•
o	o	o	o	o	o	o	o
•	•	•	•	•	•	•	•
540	540	540	540	540	540	540	540
69/95	50/70	60/80	74/100	55/75	69/95	60/80	74/100

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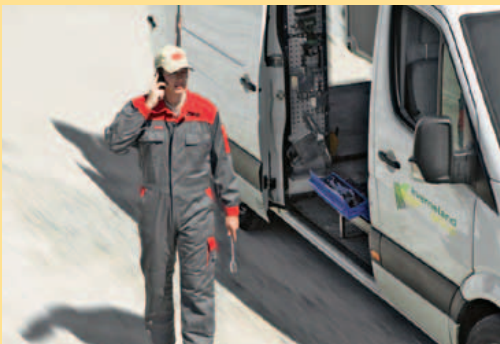
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